

FIRE RETARDANT RANGE



# **VISIBILITY / SUN PROTECTION**

## **GARMENT SYMBOLS**

These garment symbols represent the range of features and properties you will find in RIGGERS® products. Look for these symbols under each items:

#### UPF1 50+ EXCELLENT PROTECTION

#### **UPF 50+ EXCELLENT PROTECTION**

Our garments provide UPF 50+ UV protection compliant with AS/NZS 4399:2020.



#### **HI-VISIBILITY DAY/NIGHT**

Class D/N garments are suitable for day and night use and consist of both high visibility fabric and reflective tapes. Both components comply with AS/NZS 1906.4:2023 and AS/NZS 4602.1:2024.



#### HI-VISIBILITY NIGHT ONLY

Class N garments are suitable for low light conditions. The reflective tapes fully comply with AS/NZS 1906.4:2023.



#### **TWO TONE**

A two-tone icon features two contrasting colours to enhance visual clarity and improve recognition in a workplace.

# TECHNICAL

# ANTI-STATIC

#### **ANTI-STATIC**

These garments are designed to reduce static build-up while maintaining softness, breathability, and comfort.



#### **LONGER SHIR TAIL**

Our shirts are designed with longer back tail, to provide enhanced coverage when bending over. This improves flexibility and ensures better visibility, making them ideal for active work environments where safety and coverage matter.

# **WIND / WATER**

#### WINDPROOF

These garments are 100% windproof, featuring a PU coating that effectively blocks wind penetration, whilst maintaining breathability for all-day comfort. This ensures protection in harsh, windy conditions without compromising mobility or performance.



#### WATERPROOF

These garments are fully seam-sealed and waterproof, providing reliable, long-lasting protection to keep you dry and comfortable in harsh conditions and prolonged exposure to wet environments.



#### **BREATHABLE**

These garments are designed to allow body heat and perspiration to escape through the material, helping to keep you dry, cool and comfortable even during demanding work conditions.

# COMFORT / MOVEMENT

#### **BIOMOTION REFLECTIVE TAPE**

Our biomotion reflective tape, fully complies with AS/ NZS 1906.4:2023. Its segmented design enhances breathability and movement, offering improved comfort while maintaining premium visibility.



#### STRETCH FABRIC

Our stretch fabric offers enhanced comfort, flexibility and ease of movement, whilst maintaining the durability of the garment.





#### FR INHERENT

These garments are made from inherent fire-retardant fabric, and its protection will remain for the life of the garment. They are certified to AS/NZS 4824:2021, ensuring high-quality protection in certain hazardous environments.



#### CHARGE DECAY PERFORMANCE ISO 1149-5

These garments are tested to EN 1149-5:2018 and ISO 1149-3:2004 (Method 2, Induction Charging) standards, ensuring the material dissipates induced charge within 4 seconds, effectively reducing the risk of electrostatic discharge and enhancing safety in certain environments where static control is critical for both personnel and equipment.



#### ATPV RATING IEC 61482

These garments fall under Hazard Risk Category 1 (HRC1) or Personal Protective Equipment Class 1 (PPE1) and have an Arc Thermal Protection Value (ATPV) of at least 4 cal/cm², providing reliable protection against electrical hazards in low-risk environments.



#### ARC FLASH PROTECTION IEC 61482-2

These garments are certified to IEC 61482-2:2018, ensuring limited flame spread and protection against thermal arc hazards, meeting electric arc requirements for arc flash safety. They provide enhanced protection against potential burns and injuries in certain electrical work environments.



#### ATPV RATING IEC 61482

These garments fall under Hazard Risk Category 2 (HRC2) or Personal Protective Equipment Class 2 (PPE2) and have an Arc Thermal Protection Value (ATPV) of at least 8 cal/cm², providing reliable protection against electrical hazards and ensuring safety in certain medium- to high-risk environments.



#### SMALL SPLASHES OF MOLTEN METAL ISO 1161

These garments are tested to ISO 11611:2024 as protective clothing for workers exposed to welding and allied processes. They provide reliable protection against sparks, heat, and molten metal, while offering comfort and durability for extended periods in certain work environments.



#### LIMITED FLAME SPREAD ISO 11612

These garments are tested to ISO 15025:2016 Method A and ISO 11612:2015 A1 standards, ensuring they will not ignite, melt, or develop holes when exposed to flame. They provide protection while maintaining durability, comfort, and safety.



### LIQUID CHEMICAL PROTECTIVE PERFORMANCE IS: 13034

These garments are tested to EN ISO 13034:2005+A1:2009, indicating the fabric exhibits Class 3 repellence, exceeding 95% and Class 3 penetration under 5% against at least four liquid chemicals: H2SO4, NaOH, C8H10 and C4H100, providing protection against certain chemical splashes.





Riggers' Inherent Fire Retardant (FR) range is crafted to meet rigorous Australian and International safety standards, offering protection against industrial fire hazards, electrical risks, and emergency situations.

#### **OUR FABRIC FEATURES**

#### **INHERENTLY FIRE-RESISTANT FIBRES**

Natural flame-resistant fibres that won't wash out, ensuring long-lasting protection.

#### LIGHTWEIGHT, STRONG, AND COMFORTABLE

Designed for durability, mobility, and breathability, ensuring comfort during extended wear.

#### **MULTI-HAZARD PROTECTION**

Shields against industrial, electrical, emergency, and firefighting hazards, reducing workplace risks.

#### HRC 1 WITH ATPV 4+ CAL/CM<sup>2</sup>

This fabric has the arc thermal value => 4+cal/cm² meets the protection requirements for Hazard Risks Category 1 (HRC1) /PPE1.

#### HRC 2 WITH ATPV 8+ CAL/CM<sup>2</sup>

This fabric has the arc thermal value => 8+cal/cm<sup>2</sup> meets the protection requirements for Hazard Risks Category 2 (HRC2) /PPE2.

#### **TESTED TO AUSTRALIAN & GLOBAL STANDARDS**

Certified to AS/NZS, NFPA, ASTM, EN ISO and IEC regulations for reliable fire resistance.





#### **INHERENT FR**

**INHERENT FR FABRICS** are made with synthetic fibres, such as aramid, mod-acrylic and FR viscose. These are "intrinsically flame retardant", which means that they don't ignite in our regular atmospheric conditions. Unlike treated FR fabrics, no amount of washing will alter those properties. Frequent laundering of these products won't result in loss of flame retardancy.

While treated fabrics hold the edge on price, inherent fabrics make up for this in durability.



#### TREATED FR

**TREATED FR FABRICS** are often made of cotton, polyester, nylon mix, plus an anti-static element. But these fabrics should burn easily right? While they would ordinarily burst into flames quite quickly, treated fabrics undergo a chemical treating process that changes their properties. Once treated, when coming into contact with flame or spark, the fibres self-extinguish to protect the wearer.

Treated fabrics must undergo strict testing to ensure they are safe for consumers. ISO standards determine how many washes a garment can endure and be verified safe. A common wash limit is 50 washes, meaning that the garment is verified fire retardant for up to 50 washes, but not beyond that point. Treated FR fabrics is more cost effective.

#### PROS AND CONS OF TREATED FR FABRICS

The biggest pro of working with treated FR fabric is that it's budget-friendly. The biggest con, which, depending on your project, may outweigh the pro, is that it has a much shorter lifetime than inherent FR fabrics.

Rigger's FR range is made from Inherent Fire Retardant fabric. Frequent laundering of our FR garments will not affect their flame retardancy.



#### NFPA 70E®



NFPA 70E® protects workers from arc flash and electrical shock hazards by outlining safety practices and PPE requirements. A key factor in protection is the Arc Thermal

Performance Value (ATPV), which measures how much thermal energy a fabric can withstand before causing a second-degree burn.

#### **ARC FLASH PPE CATEGORIES**

(Based on ATPV Ratings)

**CATEGORY 1** ≥ 4 cal/cm<sup>2</sup> (Light Electrical Work)

**CATEGORY 2** ≥ 8 cal/cm<sup>2</sup> (Moderate Exposure)

**CATEGORY 3** ≥ 25 cal/cm<sup>2</sup> (High-Energy Tasks)

**CATEGORY 4** ≥ 40 cal/cm<sup>2</sup> (High-voltage Tasks)

Employers are responsible for conducting arc flash risk assessments, ensuring employees wear properly rated PPE, and providing training on electrical safety practices.

Following NFPA 70E® reduces workplace injuries, ensures worker safety, and enhances the effectiveness of protective measures against electrical hazards.

#### **NFPA 2112**



NFPA 2112 is a standard that sets minimum performance requirements for flame-resistant (FR) clothing, designed to protect industrial workers from short-duration thermal exposures such as flash fires. Unlike NFPA 70E, which addresses arc flash protection, NFPA 2112 focuses on fire-related hazards in industries like oil and gas, petrochemicals, and manufacturing. It establishes strict guidelines for the design, construction, and testing of FR garments to ensure they provide reliable protection in high-risk environments.

The standard does not apply to firefighting operations, hazardous materials emergencies, or rescue activities. Employers responsible for selecting FR clothing must ensure compliance with NFPA 2112 to safeguard workers from flash fire risks. Properly certified garments help minimise burn injuries and enhance workplace safety by meeting rigorous fireresistant performance criteria.

#### **NENS 09**



ENA NENS 09-2014 is an industry guideline developed by the Energy Networks Association (ENA) to establish minimum protective clothing

requirements for workers exposed to electric arc hazards within Australia's National Electrical Network Supply (NENS). It provides guidance specifically for electricity supply industry workers, emphasising the selection of arc-rated clothing based on a hierarchy of controls.

The guideline applies to employees working on or near low- and high-voltage electrical apparatus and defines base garments—such as coveralls, long-sleeved shirts, and trousers—with a recommended minimum Arc Thermal Protection Value (ATPV) of 4 cal/cm<sup>2</sup>. Employers must ensure that workers

wear suitable flame-resistant (FR) garments to meet industry safety expectations and minimise arc flash risks.

#### **ATPV RATING**



Arc Thermal Performance Value (ATPV) measures how effectively flame-resistant (FR) fabric protects against burns from an arc flash. It is displayed on garment labels and

measured in calories per square centimetre (cal/cm²)—a higher ATPV rating means better protection.

#### **KEY ARC RATING METRIC**

#### **ATPV (Arc Thermal Performance Value)**

The amount of heat energy a fabric can withstand before causing a second-degree burn.

#### **EBT (Energy Break-Open Threshold)**

The heat level at which the fabric tears or cracks, reducing protection.



#### HRC AND ATPV RATING

The Hazard Risk Category (HRC) system commonly referred to as Arc Flash PPE Categories, classifies flame-resistant (FR) clothing by its ATPV. Each HRC level indicates the ATPV range needed to protect against specific levels of arc flash exposure. Higher HRC levels represent more protective gear designed for riskier environments with greater arc flash exposure.

HRC CATEGORY	MINIMUM CAL. RATING	COMMON USES
HRC 1	ATPV 4 cal/cm <sup>2</sup>	Light electrical work, such as panel maintenance and troubleshooting, where arc flash risk is minimal.
HRC 2	ATPV 8 cal/cm <sup>2</sup>	Electrical maintenance, circuit breaker tasks, and small equipment service work.
HRC 3	ATPV 25 cal/cm <sup>2</sup>	Working on higher voltage systems, such as industrial switchgear or panel boards, where arc flash potential is significant.
HRC 4	ATPV 40 cal/cm <sup>2</sup>	High-voltage equipment servicing and maintenance, such as transformer rooms or high-power utility work.

#### **ARC FLASH PPE CATEGORY EXPLAINED**

Understanding the Arc Flash PPE Category is crucial for ensuring the safety of electrical workers. It is essential for these workers to be equipped with the appropriate personal protective equipment (PPE) and to receive proper training on its safe use and application. The Arc Flash PPE Category, established by the NFPA, serves as a guideline to help electrical workers identify the appropriate level of protective gear required based on the potential hazards they may encounter.



Examples of Arc Flash PPE include items such as hard hats, face shields, flame-resistant neck protection, ear protection, flame-resistant arc flash suits, insulated rubber gloves with leather protectors, and insulated leather footwear. All arc-rated clothing must comply with the standards outlined in the most recent edition of NFPA 70E. Proper Arc Flash PPE, designed to provide adequate protection from potential electrical flashes, is essential for safeguarding every part of the body. The choice of appropriate thermal arc-rated PPE is determined by the incident heat energy level at the specific work location.

Rigger's Inherent FR range garments comply with an Arc Rating of 8 cal/cm<sup>2</sup> and above which is equivalent to PPE Category 2. Frequent laundering of these products will not affect their flame retardancy.









RGJWFRR300 INHERENT FR HRC 2 WEATHERPROOF OUTER SHELL

RGJFRR300 INHERENT FR HRC 2 INNER FLEECE JACKET



#### **JACKETS**























HI VIS INHERENT FR HRC2 WATERPROOF JACKET WITH FR BIOMOTION REFLECTIVE TWO TONE

#### **ORANGE/NAVY [XS-6XL]**

YELLOW/NAVY [XS-6XL]

- Outer Layer: 98% Polyester 2% Carbon Ripstop fabric
- Middle Layer: PU
- Backing Layer: 60% Protex 40% Cotton
- Fully concealed FR zip front with storm flap and press studs
- Fully seam sealed Waterproof 13,000mm
- · FR segmented reflective tape
- Biomotion configuration
- · Detachable hood with adjustable drawcord
- Hood is secured with FR zipper and press studs
- Napolean chest pocket with concealed FR zipper
- Double cuff construction.
- · Inner rib cuff fits snug
- Outer cuff with adjustable tabs
- Side zip up pockets
- · Internal pocket
- Internal 2<sup>nd</sup> FR zipper to connect optional inner fleece jacket
- Internal connecting tabs at neck and cuffs to connect optional inner fleece jacket securely
- ATPV 8+ Cal/cm<sup>2</sup>
- HRC2 protection
- Windproof
- UPF 50+ sun protection
- Class DN with 50mm segmented FR biomotion reflective tape around sleeves and body suitable for Day/Night use
- Unisex
- Garment complies to the following standards: AS/NZS 1906.4:2023; AS/NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 1149-5; EN ISO 11611; EN ISO 11612; EN ISO 13034; EN ISO 61482







#### **JACKETS**























#### **RGJFRR300TT**

### HI VIS INHERENT FR HRC2 FLEECE JACKET WITH FR BIOMOTION REFLECTIVE TWO TONE

#### **ORANGE/NAVY (XS-6XL)**

#### YELLOW/NAVY (XS-6XL)

- 60% Modacryllic 39% Cotton 1% Anti-Static
- FR centre front zipper connects to optional FR weatherproof jacket
- FR segmented reflective tape
- Biomotion configuration
- · FR knitted ribbed cuffs and hem
- · Side zip up pockets
- Fabric loops above cuffs and below collar to connect with optional FR wet weather outer jacket
- Tightly knitted to help mitigate excessive pilling
- · Internal pocket
- Contrast dirt panel by sleeves
- ATPV 8+ Cal/cm<sup>2</sup>
- HRC2 protection
- UPF 50+ sun protection
- Class DN with 50mm segmented FR biomotion reflective tape around sleeves and body suitable for Day/Night use
- Unisex
- Garment complies to the following standards: AS/NZS 1906.4:2023; AS/ NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/ F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 11612; EN ISO 61482



















#### **INHERENT FIRE RETARDANT HRC2 SHIRT WITH FR** REFLECTIVE

#### **ORANGE (XS-6XL)**

- 200gsm FR ripstop fabric
- 50% modacrylic 36% cellulose 8% polyacrylate 5% nylon 1% anti-static
- · Open front, longer back tail, pleated action
- 2 piece cuff, two-way radio loops
- FR plastic buttons
- · Adjustable FR button on cuffs
- · Extra spare button provided
- · Pen holder on left pocket
- FR sewing thread
- · All stress points bar-tacked
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Hi Vis Class DN for Day and Night Use
- UPF 50+ sun protection
- ATPV Rating 8.5 cal/cm<sup>2</sup>
- HRC 2
- · Garment complies to the following standards: AS/NZS 1906.4:2023; AS/NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E, NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 11612; EN ISO 61482



















#### **RGSLFRR-R200TT**

#### **INHERENT FIRE RETARDANT HRC2 SHIRT WITH FR REFLECTIVE TWO TONE**

#### **ORANGE/NAVY [XS-6XL]** YELLOW/NAVY [XS-6XL]

- 200gsm FR ripstop fabric
- 50% modacrylic 36% cellulose 8% polyacrylate 5% nylon 1% anti-static
- Open front, longer back tail, pleated action
- · 2 piece cuff, two-way radio loops
- FR plastic buttons
- · Adjustable FR button on cuffs
- · Extra spare button provided
- · Pen holder on left pocket
- FR sewing thread
- · All stress points bar-tacked
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Hi Vis Class DN for Day and Night Use
- UPF 50+ sun protection
- ATPV Rating 8.5 cal/cm<sup>2</sup>
- HRC 2
- · Garment complies to the following standards: AS/NZS 1906.4:2023; AS/NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 11612; EN ISO 61482





#### **TROUSERS**















#### RGTFRR-R200

#### **INHERENT FIRE RETARDANT HRC2 TROUSERS WITH FR REFLECTIVE**

#### NAVY [77R-132R]

- 200 gsm FR Ripstop fabric
- 50% Modacrylic, 36% Cellulose, 8% Polyarlate, 5% Nylon, 1% Anti-Static
- Pleated front
- FR button closure
- FR antique brass zipper
- FR stitching
- Pockets two hip, two back, ruler and change
- Phone loop
- · All stress points bar-tacked
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Class N for night use
- UPF 50+ sun protection
- ATPV rating of 9.8 cal/cm2
- HRC2
- · Garment complies to the following standards: AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 11612; EN ISO 6148



















#### RGTCFRR-R200

#### **INHERENT FIRE RETARDANT HRC2 CARGO TROUSERS WITH FR REFLECTIVE**

#### NAVY [77R-132R]

- 200 gsm FR Ripstop fabric
- 50% Modacrylic, 36% Cellulose, 8% Polyarlate, 5% Nylon, 1% Anti-Static
- Flat front
- FR button closure
- FR antique brass zipper
- FR stitching
- · Pockets two hip, two back and two side
- · Side cargo pockets, one with flap
- · All stress points bar-tacked
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Class N for night use
- UPF 50+ sun protection
- ATPV rating of 9.8 cal/cm2
- HRC2
- · Garment complies to the following standards: AS/NZS 4399:2020: AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; OEKO-TEK Standard 100; EN ISO 11612; EN ISO 6148





















#### RGCFRR-R200

#### INHERENT FIRE RETARDANT HRC2 OVERALL WITH FR REFLECTIVE

#### **ORANGE [77R-132R]**

- 200 gsm FR Ripstop fabric
- 50% Modacrylic, 36% Cellulose, 8% Polyarlate, 5% Nylon, 1% Anti-Static
- · Raglan style for comfort
- Functional chest pockets with flaps
- · FR Antique brass zip open front
- FR Antique brass zips on chest pockets
- FR Antique brass snap buttons
- FR sewing thread, all stress points bartacked
- Two-way radio loops
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Hi Vis Class DN for day and night use
- UPF 50+ sun protection
- ATPV rating of 9.8 cal/cm2
- HRC2
- Garment complies to the following standards: AS/NZS 1906.4:2023; AS/NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; 0EK0-TEK Standard 100; EN ISO 11612; EN ISO 61482















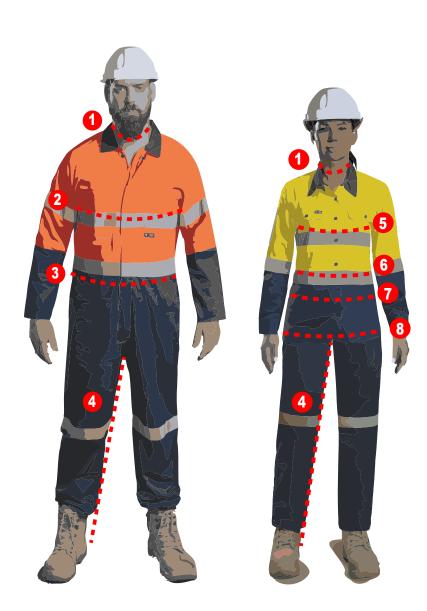
#### INHERENT FIRE RETARDANT HRC2 OVERALL WITH FR REFLECTIVE TWO TONE

#### ORANGE/NAVY (77R-132R) YELLOW/NAVY (77R-132R)

- 200 gsm FR Ripstop fabric
- 50% Modacrylic, 36% Cellulose, 8% Polyarlate, 5% Nylon, 1% Anti-Static
- · Raglan style for comfort
- · Stylish and trendy chest pockets with flaps
- · FR Antique brass zip open front
- · FR Antique brass zips on chest pockets
- · FR Antique brass snap buttons
- FR sewing thread, all stress points bartacked
- Two-way radio loops
- · Safety stitched seams for strength
- 50mm FR reflective tape
- · Hi Vis Class DN for day and night use
- UPF 50+ sun protection
- ATPV rating of 9.8 cal/cm2
- HRC2
- Garment complies to the following standards: AS/NZS 1906.4:2023; AS/NZS 4602.1:2024; AS/NZS 4399:2020; AS/NZS 1020:1995; ASTM F1959/F1959M:2022; NFPA 70E; NFPA 2112; GB12014-2019; 0EK0-TEK Standard 100; EN ISO 11612; EN ISO 61482



## **HOW TO MEASURE**



#### **MEN / UNISEX**

#### 1. NECK

Measure the collar/neck size around the base of the neck. Leave about a finger-width gap for comfort.

#### 2. CHEST

Measure around the biggest part of your chest, running the tape under the arms and across the shoulder blades.

#### 3. WAIST

Measure around the waist keeping one finger between tape and body. Measure at the naval.

#### 4. INLEG

Measure the inside of the leg from the crotch to the top of the heel of the shoe.

#### **LADIES**

#### 5. BUST

Measure around the chest, running the tape under the arms, around the fullest part of the bust and across the shoulder blades.

#### 6. NATURAL WAIST

Measure around the central part of the torso where the natural waistline sits (find the natural crease by bending to one side).

#### 7. LOWER WAIST

The low waistline sits around 4cm below your naval. Run tape around this area to measure.

#### 8. HIP

Measure around the fullest part of the top of the hips, keeping your feet together.



# **SIZE CHARTS**

MEN'S TROUSERS (REGULAR)													
SIZE	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
TO FIT WAIST (CM)	72	77	82	87	92	97	102	107	112	117	122	127	132
INLEG (CM)	73	80	82	84	84	84	84	84	84	84	84	84	84

COVERALLS (REGULAR)													
SIZE	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
TO FIT CHEST (CM)	82	87	92	97	102	107	112	117	122	127	132	137	142
TO FIT WAIST (CM)	72	77	82	87	92	97	102	107	112	117	122	127	132
INLEG (CM)	73	80	82	84	84	84	84	84	84	84	84	84	84

SHIRT / POLOS / JACKETS / WINDCHEATERS / VESTS													
SIZE	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL			
TO FIT NECK (CM)	34-35	36-37	38-39	41-42	43-44	45-46	47-48	49-50	51-52	53-54			
TO FIT CHEST (CM)	87	92	97	102	107	112	117	122-127	132-137	142-147			





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